

17 5/45

DART AEROSPACE LTD

Work Order:

24535

Description: Short Step Installation Kit

Part Number:

K591-113

Dwg:

Qty:

2

Ref: D350-591 Rev. F page 17

Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																				
1	DC	Issue Traveler	AG	05.10.12	6																																																				
2	PK	<p>Pick:</p> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2171</td><td>Clamp</td><td>B23371</td></tr><tr><td>2</td><td>D2182B035</td><td>Cushion</td><td>B233172</td></tr><tr><td>4</td><td>D2274</td><td>Clamp Pad</td><td>B24066</td></tr><tr><td>1</td><td>D2362-3</td><td>Support Bracket</td><td>B21871</td></tr><tr><td>1</td><td>D2856-400-720</td><td>Abrasion Strip</td><td>B23617</td></tr><tr><td>2</td><td>AN3-37A</td><td>Bolt</td><td>M13719</td></tr><tr><td>4</td><td>AN4-20A</td><td>Bolt</td><td>M12082</td></tr><tr><td>1</td><td>AN4-22A</td><td>Bolt</td><td>M15387</td></tr><tr><td>4</td><td>AN960JD10</td><td>Washer</td><td>M17634</td></tr><tr><td>6</td><td>AN960JD416</td><td>Washer</td><td>M18136</td></tr><tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M17652</td></tr><tr><td>5</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M17492</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D2171	Clamp	B23371	2	D2182B035	Cushion	B233172	4	D2274	Clamp Pad	B24066	1	D2362-3	Support Bracket	B21871	1	D2856-400-720	Abrasion Strip	B23617	2	AN3-37A	Bolt	M13719	4	AN4-20A	Bolt	M12082	1	AN4-22A	Bolt	M15387	4	AN960JD10	Washer	M17634	6	AN960JD416	Washer	M18136	2	MS21042L3	Nut (or -3)	M17652	5	MS21042L4	Nut (or -4)	M17492			
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3	QC4	Inspect Kit 100% for Completeness on the W/O	AG	05-10-28	2																																																				
4	ST	Identify and Stock	CY	05/12/13	2																																																				
5	AC	Cost / part	CY	05/12/13	2																																																				
6	DC	Close W/O Inspect Level 21	JUR	05-12-14	2																																																				
			PD	05/12/14	2																																																				

Rev	Date	Change	Revised By	Approved
A	01.04.26	New issue	EC	
B	01.07.06	Removed paper work and added Inspection level 21	SM	
C	04.11.09	Reformat	KJ/JLM	

RELEASED

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 11, 2005
11:50 am

Work Order No	:	0024535	Department Code:	
Project Name	:	K591-113	Burden Flags	: NNNNNNN
Project For	:	WK545	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	K591-113	Invoice Number	:
Description	:	Short Step Instln Kit	Invoice Amount	: 0.00
Manufactured	:	Yes	Order Entry No	:
Amount Req'd	:	6	OE Value	: 0.00
Amount Done	:	0	Est Mark Up	: 0.000%
Start Date	:	10-11-05	Actual Mark Up	: 0.000%
Est Finish Date	:	11-15-05		
Act Finish Date	:			
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:			

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

Date: Tuesday, 11/15/2005 3:17:29 PM
 User: Linda Lacelle








Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SHORT STEP INSTALLATION KIT
Job Number : 24535	
Estimate Number : 10542	
P.O. Number :	Part Number : K591113
This Issue : 11/15/2005 S.O. No. :	Drawing Number : D350-591 REV F
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : F
Previous Run :	Material :
Written By :	Due Date : 11/30/2005 Qty: 2 Um: Each
Checked & Approved By :	
Comment : Est: C 04.11.09 Reformat KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2171	Clamp
2.0	D2182B	Neoprene Cushion-.750 bl
3.0	D2274	Radius Block
4.0	D23623	Step Support Bracket
5.0	D2856400	Abrasion Strip
6.0	AN337A	Bolt
7.0	AN420A	Bolt
8.0	AN422A	Bolt
9.0	AN960JD10	Washer
10.0	AN960JD416	Washer
11.0	MS21042L3	Nut
12.0	MS21042L4	Nut
13.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
 		
Comment: INSPECT KITS 100% FOR COMPLETENESS		
14.0	PACKAGING 1	PACKAGING RESOURCE #1
 		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		
15.0	DC	DOCUMENT CONTROL
 		
Comment: DOCUMENT CONTROL Inspection Level 21		
Job Completion		



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 08, 2005
12:22 pm

Work Order No : 0024535
Project Name : K591-113
Project For : WK545
Work Order Type : Main
Main WO Number :
House Part Number : K591-113
Description : Short Step Instln Kit
Manufactured : Yes
Amount Req'd : 6
Amount Done : 4
Start Date : 10-11-05
Est Finish Date : 11-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Margin : 0.000%
Actual Margin : 0.000%

Part/All Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	177.45	100.00	177.45	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	2.00	100.00		
Production Cost :	0.00	29.80	100.00	29.80	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	207.25	100.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	207.25			

Labour Hrs/Amount Done :	Estimated	Actual
Profits/(Loss) :	0.00	0.50
	0.00	(-207.25)

MIS 0/B
u
11-15

